

Work Order ID 52274

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Tuesday, September 22, 2009 1:17:16 PM

Item ID:	D2013-3	Accept		Setup	Start			
Revision ID:	C				Stop			
Item Name:	Mirror Bracket LH, 212							
Start Date:	9/23/2009	Start Qty:	8.00		Cust Item ID:			
Required Date:	10/2/2009	Req'd Qty:	8.00		Customer:			
Reference:								
Approvals:	Process Plan:	<i>PL WF</i>	Date: 09-9-22	Tooling:	Date:	Run	Start	
	QC:		Date:	SPC (Y/N):	Date:	Stop		

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							

Brake NC **NC BRAKE**
 Memo 0.00
 1-Punch as per template D2013-T3 and Dwg D2013
 2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545
 3-Bend (1) tube as per Dwg D2013 using Jig DT8201
 Identify as D2013-3.
 4-Deburr as required

5B 09/09/21
=7 M-F 09/09/28 (8X)

110 QC5- Inspect part completeness to step on W/O 0.00
 QC Memo 0.00
→ 809/09/29
 Quality Control

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Item ID: D2013-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Mirror Bracket LH, 212

Start Date: 9/23/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 10/2/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

**Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

120



Packaging

Packaging

Identify as per dwg & Stock Location: *WA025A*

0.00

0.00

Pd 09/11/09

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/11/10
MR
09-11-10

Picklist Print

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Work Order ID: 52274



Parent Item: D2013-3RevC



Parent Item Name: Mirror Bracket LH, 212

Start Date: 9/23/2009

Required Date: 10/2/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049 		Purchased 		No		100	f	286.3500	16.3983 			

304 RD Tube .750 x .049W

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	286.35	
107518	2.77	
108498	0	
109314	8.5	
110113	0.73	
110271	0.03	
111096	9	
111457	11.43	
112652	253.89	
		18

SB 09/20/2010

⑧

DART

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 52274

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKSBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED JS	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

BEND PER JIG DT8201

R0.38 (REF)

8.50

C 38°

C

10.50

C

35° C

C

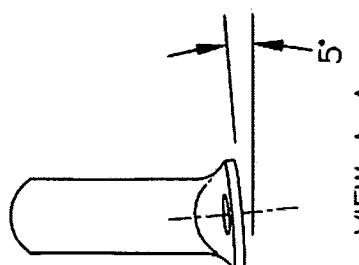
1.50

(TYP)

D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)

DRILL Ø0.257 (TYP)
0.400 (TYP)

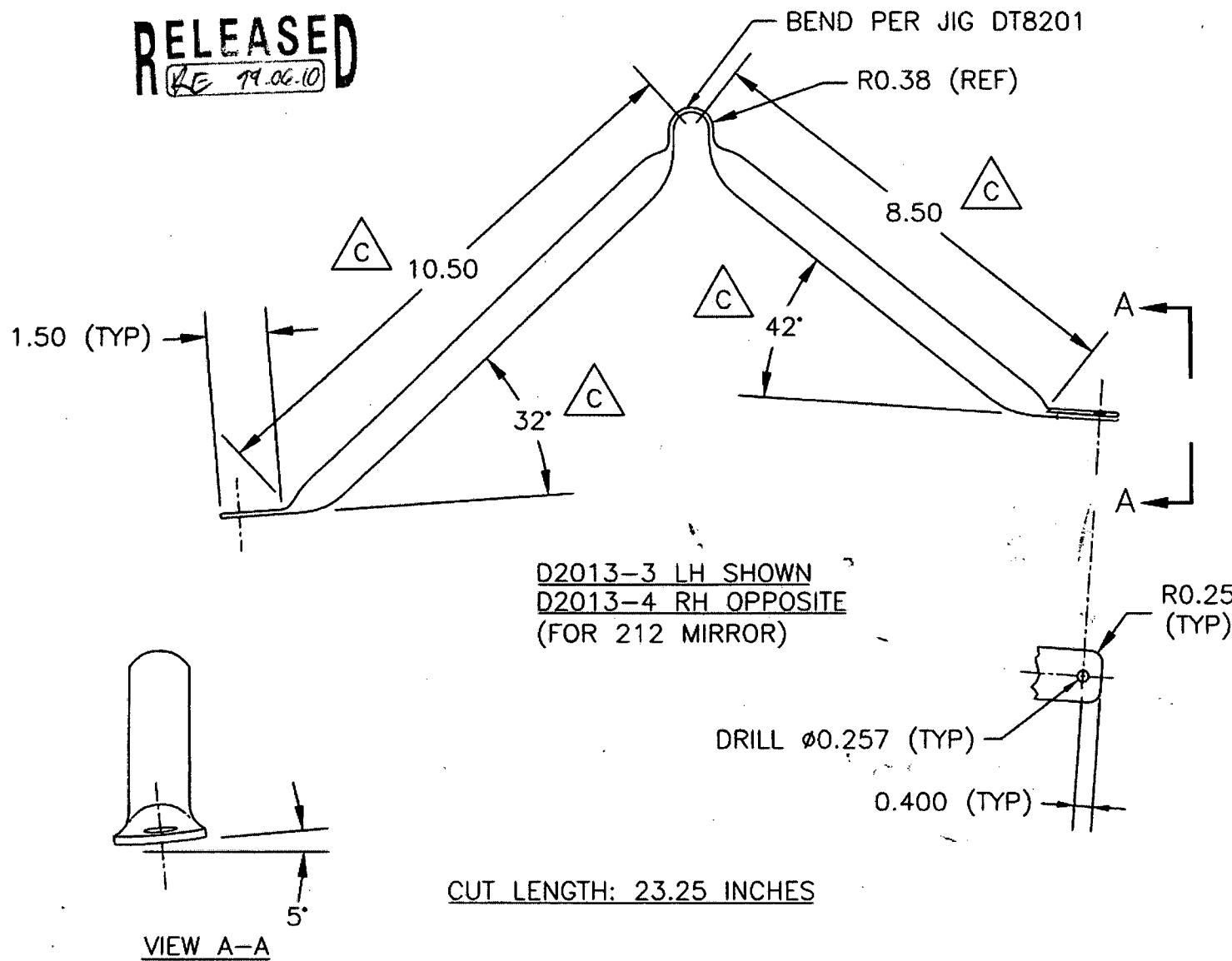
CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL**RELEASED**
KE 99.06.10

VIEW A-A

2

RELEASED
RE 99.06.10



52274

DESIGN	DRAWN BY	DART AEROSPACE LTD
JB	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
KE	Q	D2013
DATE	TITLE	SCALE
99.06.07	MIRROR BRACKET	NTS

RELEASED
RE 99.06.10

DART



52274

DESIGN JB	DRAWN BY RE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED RE	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE NRS

